



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB T102137-111-113

Job Sheet 197105



Part No: RB T102137-111-113

Job Qty: 4 pcs

Part Name: Clevis

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/28/19

Job Tracking No:

Created By: Kimberley Guerin

Due Date: 8/20/19

Description:

Type: SOLD

Note: DWG RB T102137-111 Rev B IPP Rev. A 19.06.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Bandsaw - 1	4 pcs	8/20/19	8/20/19	0.00	0.16	Bandsaw - 1	B-1
110	NV5000 - 1 - B4B	4 pcs	8/20/19	8/20/19	1.00	4.00	NV5000 - 1 - B4B	
120	QC 2	4 pcs	8/20/19	8/20/19	0.00	0.00	NV5000 - 2 - B4B	KF 19-07-05 KF 19-07-05
							QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	
							QC 2 - 66	



Dart Aerospace Ltd.
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CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S196300



Part: RB T102137-111-113

Job No: 197105

Serial No/Batch: S196300

Revision: B

Inspector:

Exp Date:

Instructions:

Date: 07/26/19

				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
130 QC 8	4 pcs	8/20/19	0.00 0.00	QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				141 Outsource - 1 - Heat Treat	4 pcs
142 Packaging 2-1 - Receive - B4B	4 pcs	8/20/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Plex 6/28/19 10:07 AM Dart.Guerin.Kimberley	

				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
143 QC 6	4 pcs	8/20/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	DAS
				QC 6 - 61	81
				QC 6 - 40	9-88
					JUL 26 2019
180 Packaging 3-1 - Stock - B4B	4 pcs	8/20/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	DAS
				Packaging 3 - 8 - B4B	28
				Packaging 3 - 9 - B4B	9-88
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 QC 21 - SA	4 pcs	8/20/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-88
					JUL 29 2019

Part Op 100 - Bandsaw - Cut blanks to 3.625"
 Descriptions: 110 - NV5000-1 (MORI SEIKI VERTICAL MACHINE #1) - 1-Machine as per folio FB 5836 FOLIO REV:
 DWG REV: 2-Debur
 120 - QC2- Inspect parts off machine FAI/FAIB
 130 - QC8- Inspect parts - second check
 141 - 1-Issue P/O; 4398/ Heat treat RC 32-38 2-Bead blast 3-Material type; 4140 4-Certificate of Conformity is required
 142 - Receive & Inspect for Damage & Mat'l Certs

6/28/2019

[Dart Hawkesbury] Job Sheet - Guerin, Kimberley

143 - QC6- All purchased or subcontracted products) ***NOTE*** Zinc plating to be done after load test at final assembly.
 180 - Identify as per dwg & Stock Location: _____
 190 - QC21- Final Inspection - Work Order Release(QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-4140-S-3.000X3.000	AISI 4140 STEEL PLATE OR SHEET, 3.000" X 3.000"	1.2000 ft (.3 ea)	100-Bandsaw - 1	S194041

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	MT-4140-S-3.000X3.000	1	4	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
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 www.dartaerospace.com

Plex 6/28/19 10:07 AM Dart.Guerin.Kimberley

Container No: S196300

MT-4140-S-3.000X3.000
 S194041



Part: RB T102137-111-113

Job No: 197105

Serial No/Batch: S196300

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Inspector:

Exp Date:

Instructions:

Date: 07/07/19



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043981



Supplier: ATL002-VC
Atlantic Heat Treat 2001
401 Frankcom
Ajax
ON
L1S 1R4 Canada
Phone: 866 257 6395

Attention: Ananth, Nimmy

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043981

PO Date: 7/11/19

Due Date: 7/19/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	196111	RB6798838-2	Drift Housing 1-Issue P/O; RC 48-52 2-Bead blast 3-Material type; O1 4- Certificate of Conformity is required	Firmed -		7/19/19	5 pcs	0 pcs	5 pcs	\$15.00/pcs	\$75.00
							5 X JUL 26 2019				
2	196110	RB6798838-1	Drift 1-Issue P/O; RC 48-52 2-Bead blast 3-Material type; O1 4- Certificate of Conformity is required	Firmed -		7/19/19	6 pcs	0 pcs	6 pcs	\$12.50/pcs	\$75.00
							6 X JUL 26 2019				
3	197105	RB T102137-111-113	Clevis 1-Issue P/O; Heat treat RC 32-38 2-Bead blast 3-Material type; 4140 4-Certificate of Conformity is required	Firmed -		7/19/19	4 pcs	0 pcs	4 pcs	\$42.50/pcs	\$170.00
							4 X JUL 26 2019				



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PURCHASE ORDER

POHB043981



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	193759	C3-13-4-2	Keeperless Adapter Outsource process - Heat Treat - 1-Issue P/O RC 40-44 2-Bead blast 3-Material type 4140/41 42 4- Certificate of Conformity is required.	Firmed	-	7/19/19	10 pcs	0 pcs	10 pcs	\$7.50/pcs	\$75.00
										Grand Total:	\$395.00

10 x JUL 26 2019

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/25/19 2:07 PM Dart.Guerin.Kimberley

Shipping Ticket

Sold To:

1448

DART AEROSPACE LTD.
1270 ABERDEEN ST

HAWKESBURY ON K6A 1K7

Ship To:

164992

DART AEROSPACE LTD.
1270 ABERDEEN ST

HAWKESBURY ON K6A 1K7

Page 1 of 1

Purchase Order Number	Packing List No	Customer Job No	Route	Carrier
POHB043981 ✓				

Quantity	Part No. / Part Name / Part Description	Pounds
4	PCS MATERIAL 4140 ANNEAL AND HEAT TREAT TO 32-38RC SANDBLAST, C OF C, PRT# RBT102137-111-113, JOB# 197105 ✓	

Container Type	# Of Containers	Cust Cont Id	Container Type	# Of Containers	Cust Cont Id
BOX	1				

NOTICE: OUR LIABILITY IS LIMITED TO OUR INVOICE CHARGES ONLY

Shipped Complete

Quantity Shipped:

Pounds Shipped:

4

16.00

35RC

7-18-19

F-8131 7335 0312

RECEIVED

JUL 25 2019

DART AEROSPACE LTD.

Order No.: 168097

Shipped Complete

Quantity Shipped:

4.00

Received By:

Date:

Pounds Shipped:

16.00

Sold To: DART AEROSPACE LTD.

Shipped ON: 07/12/2019

